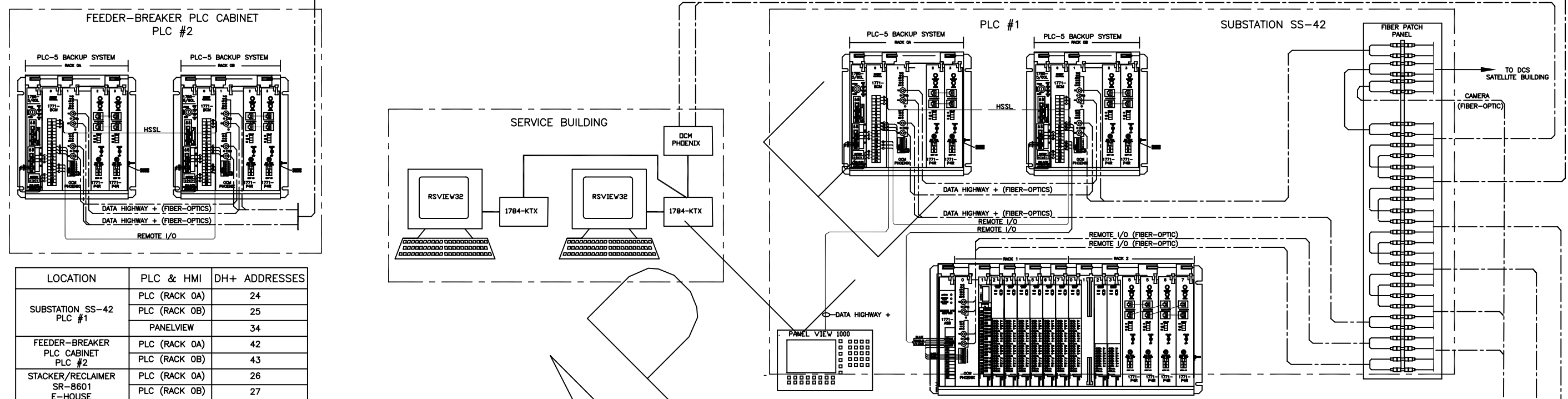
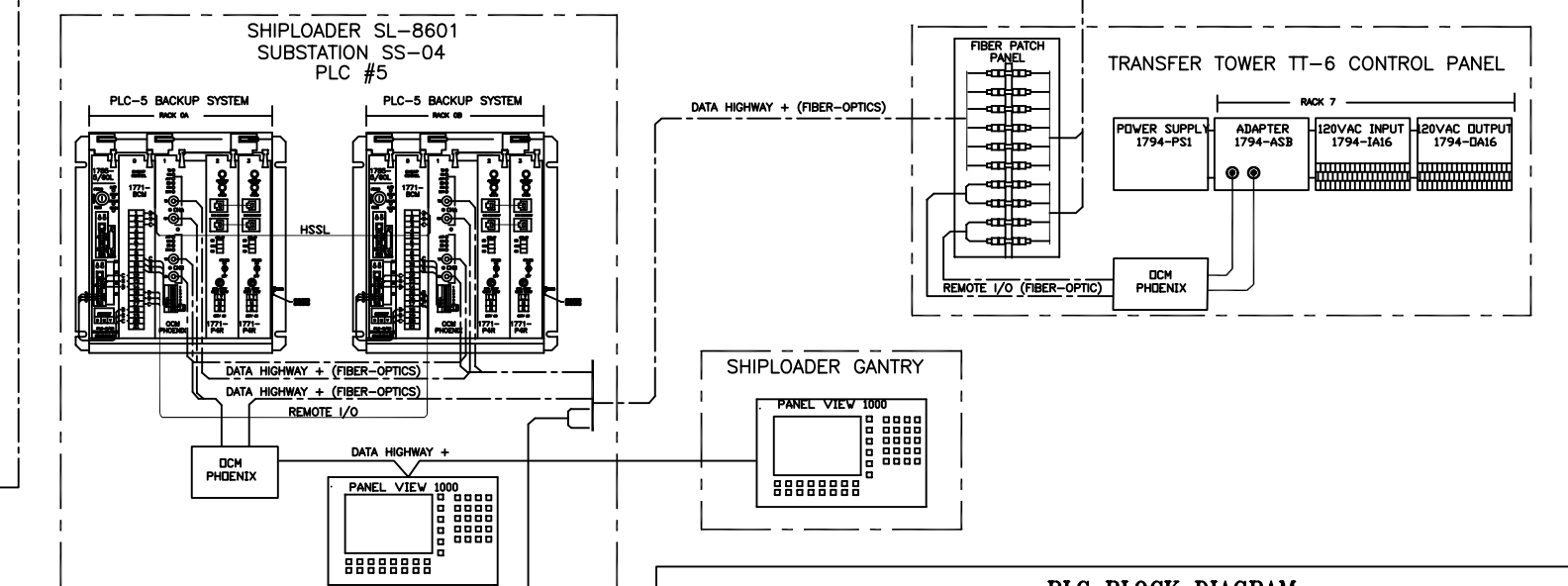
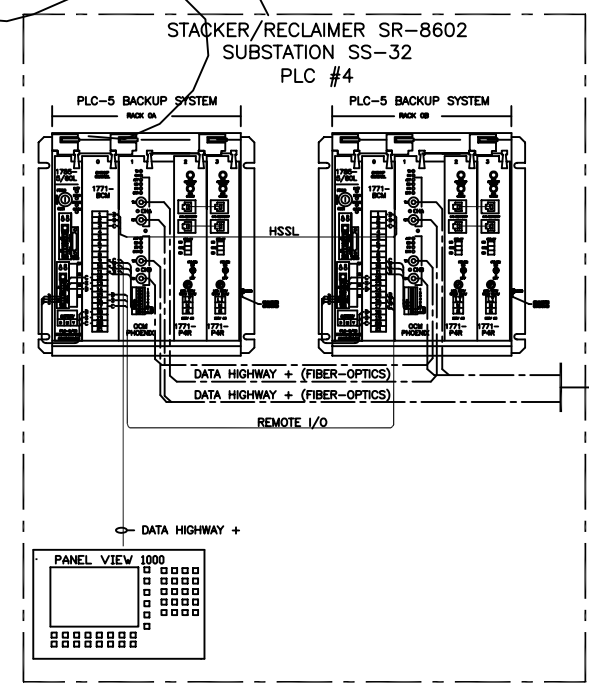
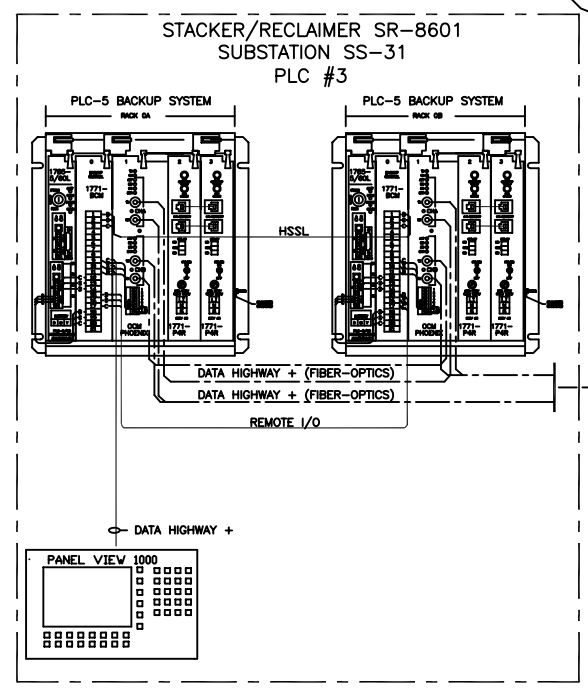


A  
B  
C  
D  
E  
F  
G  
H



LOCATION	PLC & HMI	DH+ ADDRESSES
SUBSTATION SS-42 PLC #1	PLC (RACK 0A)	24
	PLC (RACK 0B)	25
	PANELVIEW	34
FEEDER-BREAKER PLC CABINET PLC #2	PLC (RACK 0A)	42
	PLC (RACK 0B)	43
STACKER/RECLAIMER SR-8601 E-HOUSE PLC #3	PLC (RACK 0A)	26
	PLC (RACK 0B)	27
STACKER/RECLAIMER SR-8602 E-HOUSE PLC #4	PLC (RACK 0A)	44
	PLC (RACK 0B)	45
SHIPLoader SS-8601 E-HOUSE PLC #5	PLC (RACK 0A)	31
	PLC (RACK 0B)	32
	PANELVIEW	37
SERVICE BUILDING	RSVIEW	23
	RSVIEW	30
ERCCB	PLC	11



**PLC BLOCK DIAGRAM**

Copying of this document, and giving it to others and the use or communication of the contents thereof, are forbidden without express authority. Offenders are liable to the payment of damages. All rights are reserved in the event of the grant of a patent or the registration of a utility model or design.

**Krupp Robins**  
A ThyssenKrupp Engineering Company

Tolerances for machined surfaces		Tolerances for welded constructions	
ISO 2768 part 1/2	Surface ISO 1302	Scale	Weight
Bill of Material		Material	
Drawn	Checked	Date	Name
Analysis	Approved		
Designed			
Drawing-Ident No.		Qt	Key-No.
Supersedes		Superseded by	

DRAWING No.	REFERENCE DRAWINGS
4	
5	
6	
7	
8	
9	
10	
11	
12	